# PLEZFRET 30



# FIRE RETARDANT CHEMICAL

# **Description**

PLEZFRET 30 is a fire-retardant chemical, specifically developed to resist plywood from ignition by reducing rate of flame spreading and thus allows increased escape time for personnel trapped in a fire accident (IS 5509).

#### **Feathers/ Benefits**

Boron, cresol, antimony and heavy metal free chemical.

Room temperature dipping process.

No extra water for rinsing hence no need of effluent treatment. No hazardous chemicals in the formulation.

# **Typical Properties**

Appearance : Colourless to pale yellow liquid

Specific gravity at 25 °C: 1.21–1.25

pH : 6.0 - 8.0

#### **Process sequence**

1. Core Veneer treatment in MAP/DAP solution.

2. Drying.

3. Making plywood using treated veneers.

4.CCB/CCA treatment (IS 12120).

**5**. Drying treated veneers.

6. Applying face veneer

7. Dipping as-formed plywood in PLEZFRET 30 bath.

8. Drying

9.Inspection

10. Packing

#### **Application Parameters**

#### Conc. of PLEZFRET 30

(in bath) :  $17 \pm 2\%$  w/v Temperature of the solution : 25 °C to 50 °C Time of

immersion :  $30 \pm 2 \text{ s}$ Diluent : Water

### **Consumption Idea**

PLEZFRET 30 :  $100 - 200 \,\mathrm{g}$ 

No. of plywood : 01

Plywood dimension: 2440 mm x 1220 mm x 19 mm Note: Consumption varies depending on

application, plant parameters and thickness of the plywood.